



VpCI®-368

PRODUCT DESCRIPTION

VpCI-368 is a time-proven coating that provides excellent protection to metal substrates exposed to harsh outdoor conditions. VpCI-368 leaves a firm, wax-like film that can be removed by mineral spirits or alkaline cleaners such as Cortec® VpCI-414.

FEATURES

- Flexible
- Excellent salt spray protection
- Excellent outdoor protection
- Multimetal protection
- Excellent UV resistance
- Moisture displacing
- Cured film is heat stable up to 392°F (200°C)
- Conforms to MIL-PRF-16173E (Grades 1 and 2)
- NATO 6850-66-132-5848
- NATO 6850-66-132-6099
- NSN 8030-00-062-6950
- NSN 8030-00-231-2345
- NSN 8030-00-244-1300
- NSN 8030-01-470-2601

TYPICAL APPLICATIONS

- Pipe coating
- Parts storage
- Underbody coating
- Wire rope
- Steel plate
- Machined parts

METALS PROTECTED

- Carbon Steel
- Stainless Steel
- Copper
- Aluminum
- Cast Iron

PROTECTION PROPERTIES

	ASTM	DFT	Carbon Steel (1010)
Salt Spray	B-117	2-3 mils (50-75 microns)	900-1500 hr.
Prohesion	G-85	4-7 mils (100-175 microns)	2000 hr.
Humidity	D-1748	2-3 mils (50-75 microns)	2500+ hr.

APPLICATION

VpCI-368 may be applied by brushing or spraying. A film thickness of at least 2-3 mils (50-70 microns) is recommended for uncovered outdoor storage.

Surface Preparation:

NACE	SSPC	ARS
3 or 4	6 or 7	High B-2

Product Cleanup:

- Use solvents or mineral spirits for cleanup of equipment.
- Solvent, wax strippers, or alkaline cleaners such as VpCI-414 can be used for clean up of overspray.

TYPICAL PROPERTIES

Appearance	Dark brown viscous liquid
Coverage	300-330 ft ² /gal @ 3 mils (7-8 m ² /l @ 75 microns)
Dry Film Time	12-24 hours
Drying to Touch Time	0.5-3 hours
Film Type	Firm, wax-like
Removal Method	Petroleum solvents
Carrier	Mineral spirits
Shelf Life	24 months @ 75°F (24°C)
Non-volatile Content	60-65%
Viscosity at 23°C	600-5,000 cps (6 rpm) Spindle #2
VOC	2.9-3.1 lb/gal (347-372 g/l)
Density	7.4-7.7 lb/gal (0.89-0.92 kg/l)

Note: Coating dry time is affected by temperature, air-flow and humidity.

PACKAGING AND STORAGE

VpCI-368 is available in 5 gallon (19 liter) steel pails, 55 gallon (208 liter) metal drums, totes, and bulk.

Available as CorShield® VpCI-368 in 11 oz. (312 g) aerosol cans.



RECOMMENDED SPRAY EQUIPMENT

This information is based on spraying VpCI-368 at 3 parts concentrate to 1 part mineral spirits. A ready-to-use version of VpCI-368 is also available. The viscosity range is between 100-1,000 cps. If using a dilution other than this, please consult a Cortec or Graco representative.

Model	510 Airless/AA Plus
Pump	30:1 President
Tip	0.011-0.015 in (0.028-0.038 cm)
Cap	Standard
Filter	60 Mesh High Pressure
Air Pressure	80 psi
Fluid Hose	3/8" x 10' with 1/4" whip hose for ease of handling
Fluid Pressure (Supply/Gun)	2000/1700 psi (138/117 bar)

The minimum fluid atomization pressure required is 1500 psi (103 bar), which gives 2-4 mils (50-100 microns) WFT/pass.

FOR INDUSTRIAL USE ONLY

KEEP OUT OF REACH OF CHILDREN

KEEP CONTAINER TIGHTLY CLOSED

NOT FOR INTERNAL CONSUMPTION

CONSULT SAFETY DATA SHEET FOR MORE INFORMATION

LIMITED WARRANTY

All statements, technical information and recommendations contained herein are based on tests Cortec Corporation believes to be reliable, but the accuracy or completeness thereof is not guaranteed.

Cortec Corporation warrants Cortec® products will be free from defects when shipped to customer. Cortec Corporation's obligation under this warranty shall be limited to replacement of product that proves to be defective. To obtain replacement product under this warranty, the customer must notify Cortec Corporation of the claimed defect within six months after shipment of product to customer. All freight charges for replacement products shall be paid by customer.

Cortec Corporation shall have no liability for any injury, loss or damage arising out of the use of or the inability to use the products.


BEFORE USING, USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE, AND USER ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH. No representation or recommendation not contained herein shall have any force or effect unless in a written document signed by an officer of Cortec Corporation.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED OR STATUTORY, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. IN NO CASE SHALL CORTEC CORPORATION BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.



Distributed by:

4119 White Bear Parkway, St. Paul, MN 55110 USA
Phone (651) 429-1100, Fax (651) 429-1122
Toll Free (800) 4-CORTEC, E-mail info@cortecvci.com
Internet <http://www.cortecvci.com>

printed on recycled paper  100% post consumer
Revised: 8/5/13. ©Cortec Corporation 1999-2013. All rights reserved. Supersedes: 2/22/11.
© 2013, ©Cortec Corporation. All Rights Reserved. Copying of these materials in any form without the written authorization of Cortec Corporation is strictly prohibited. ISO accreditation applies to Cortec's processes only.